

Emission Reductions in the Cement Sector – Progress to date and implications for policy

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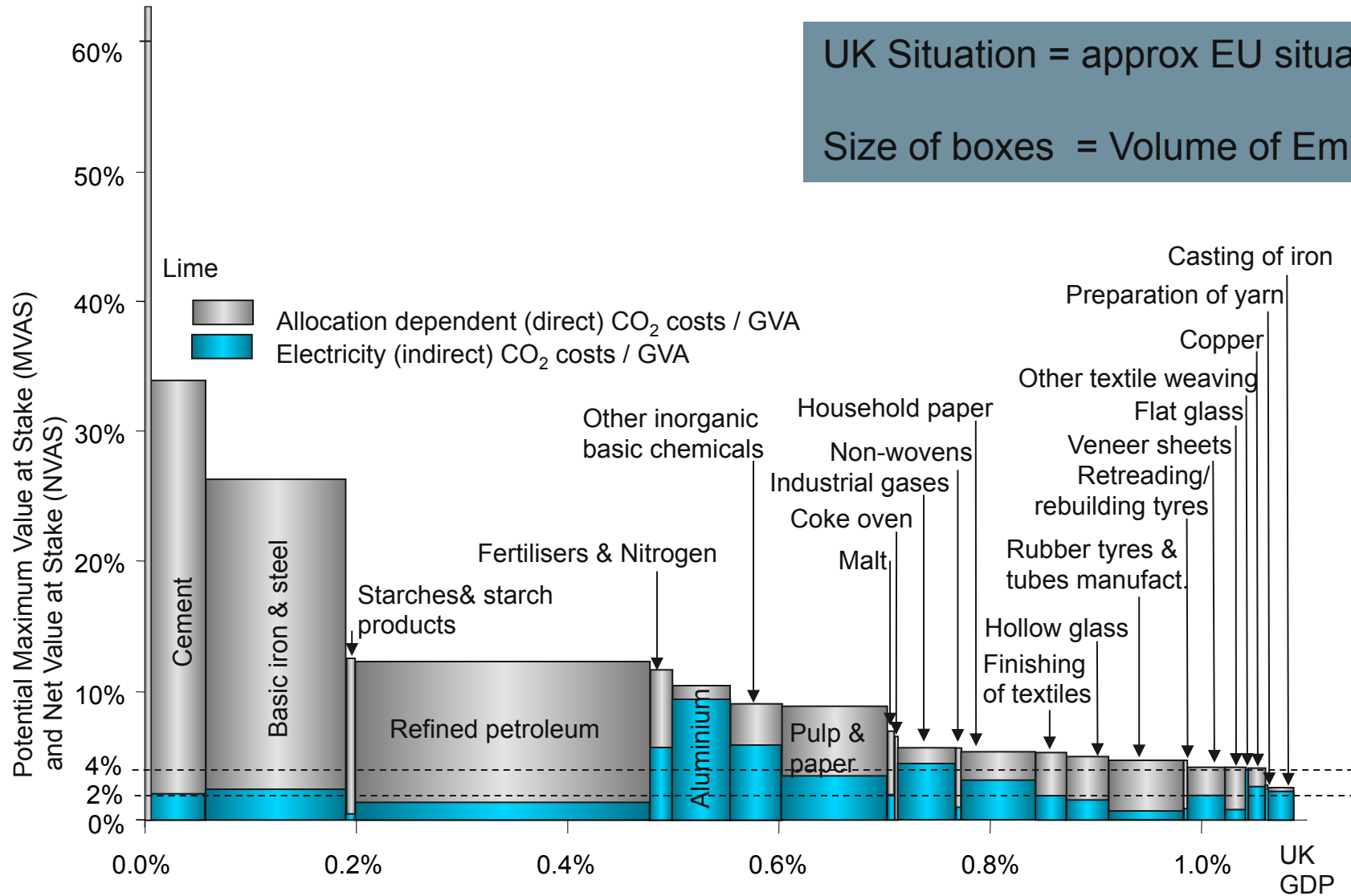
COP 19 Side event, Warsaw, 18.11.2013

- 1 Why cement – and mitigation opportunities in Cement
- 2 Realization of individual mitigation opportunities
- 3 Policy requirements emerging from analysis

Why do we focus on energy intensive industries?

UK Situation = approx EU situation

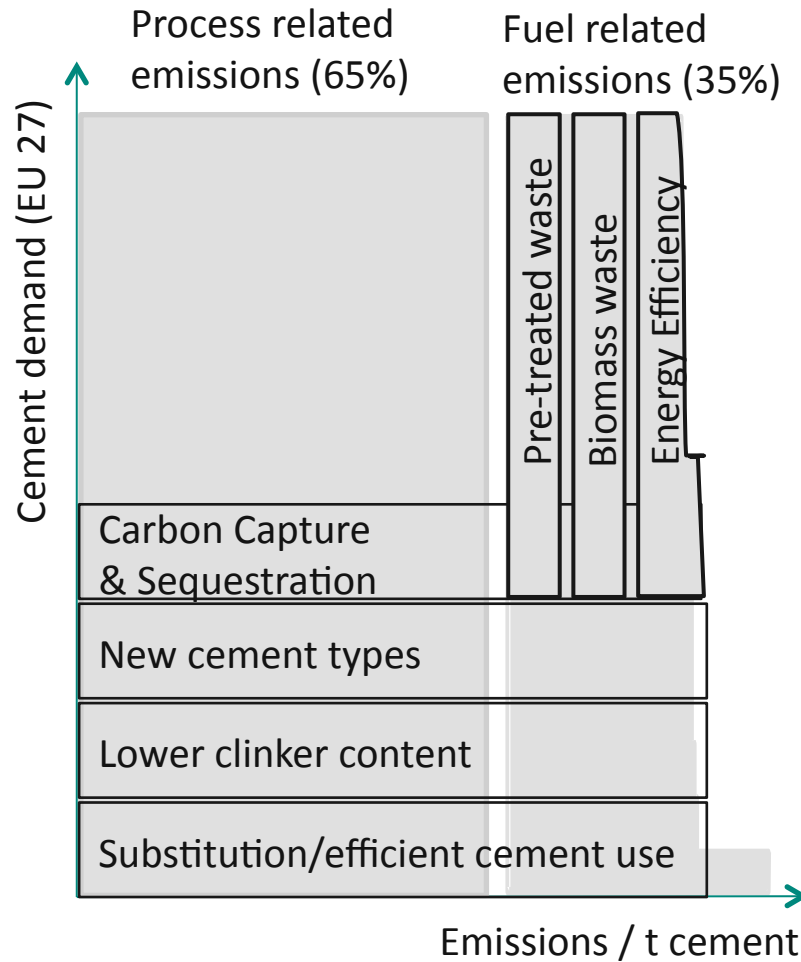
Size of boxes = Volume of Emission



1

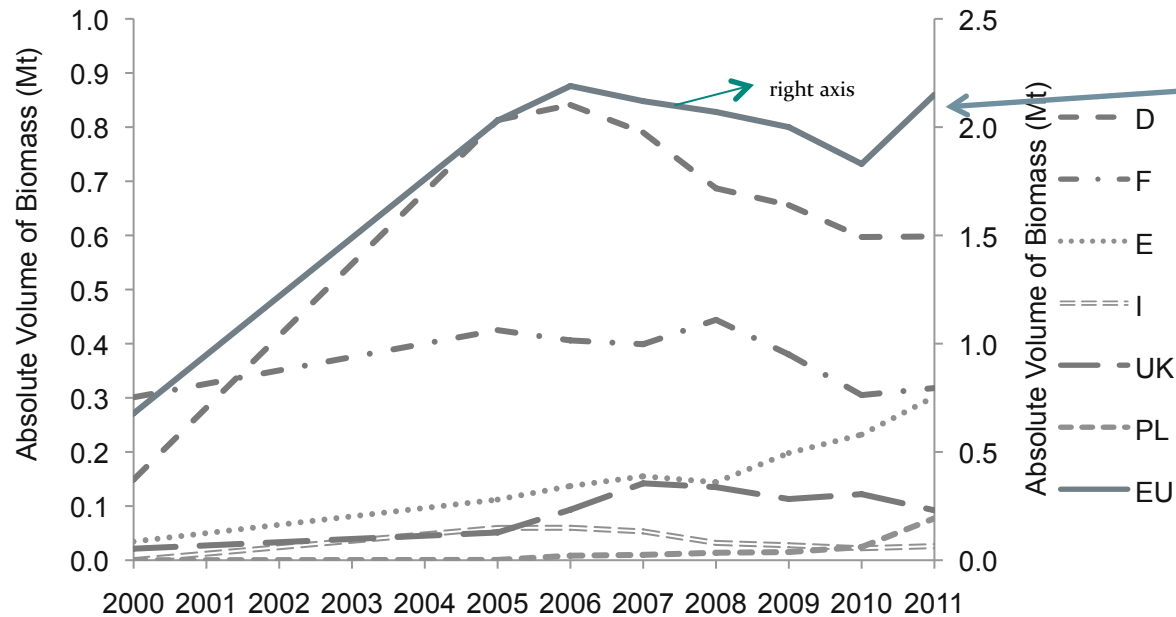
Mitigation opportunities in cement

Illustration



2

Emission savings through use of bio-mass (waste)



Source: CSI GNR: Indicator 314

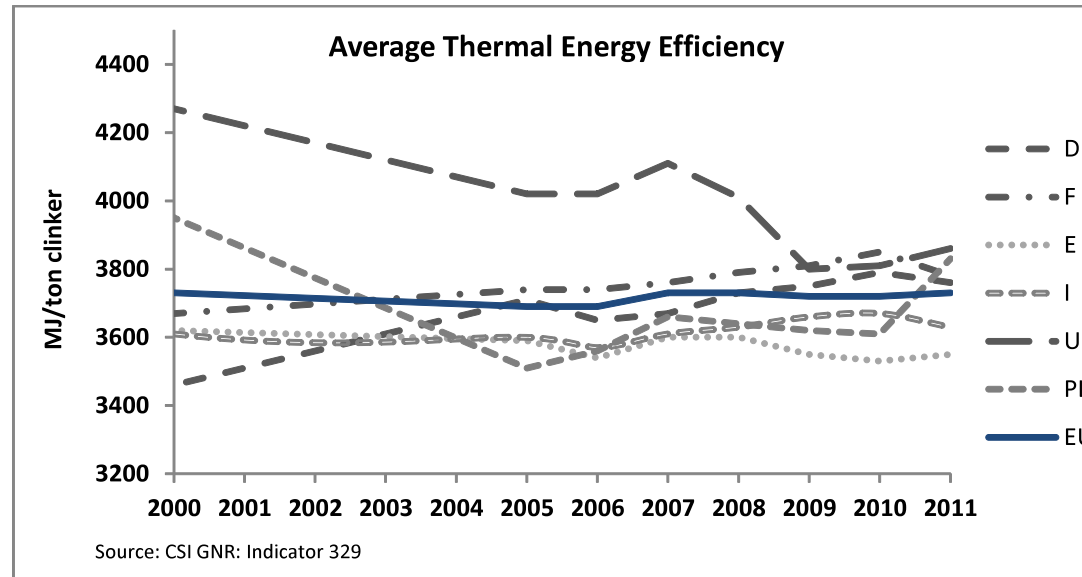
- Save of fuel cost (10 €/t clinker) + hedge on fuel price
- RE support for biomass in heat& power not available in cement
-> only 10% wood (large share in Spain, check RE provision)
- Primarily waste products, 50% animal meal & fat, 17% sewage sludge
- Save CO2 opportunity (!) cost (1,5€ /t clinker at 10 €/tCO2)

9% of thermal energy from bio-mass (waste)

~ savings of about 3.3 Mt CO2

2

Emissions savings through efficiency improvements



- Main savings potential: Replace (semi-) wet kilns

| % Clinker produced | Semi-Wet Kiln (9% more energy) | Wet Kiln (50% more energy) |
|--------------------|--------------------------------|----------------------------|
| 2000 | 12% | 6% (19 installations) |
| 2005 | 9% | 5% (13 installations) |
| 2011 | 7% (30 kilns) | 5% (11 installations) |

- Slow progress, kiln conversions, PI pre, UK post 2005
- Potential 0.5 Mt CO2 savings / year

EU ETS has attracted top management attention on need to reduce CO2

- Emission reductions now part of the strategy of most cement companies
- Emission target equally important to carbon price for some firms/decisions

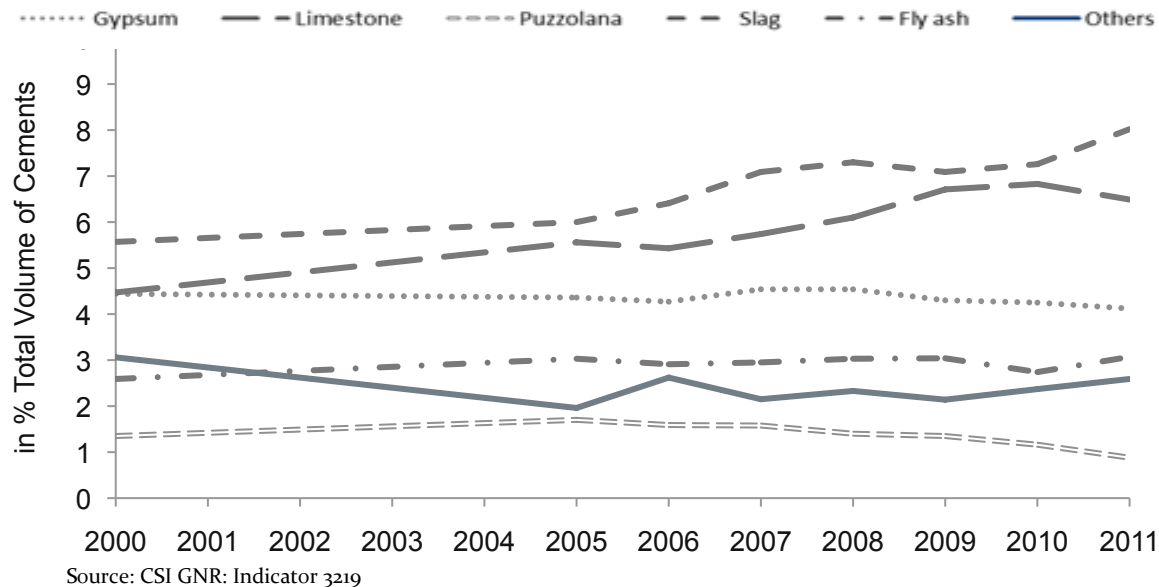
Overall economic situation (surplus capacity) dominates investment picture

Uncertainty about future development of EU ETS slows down decision making

- What sector on leakage list, what provisions post 2020, what price level?
- What will impact development in the future?
- Differs from other input uncertainty as it only impacts Europe
- If system does not fully meet policy needs, what reforms to expect?

2

Substitution of clinker with other materials



- CEM with 25-30% substitution saves 2€ /t cement (at 10 €/tCO₂)
- Drawbacks: (i) Dependence on other companies (ii) Surplus clinker capacity
- Result: Slag largely utilized, fly-ash to less than 50% for cement production
- Needs market acceptance for cement with different features
- Attempts with CO₂ labelling, but product quality & price dominate acceptance
- Adjusting norms and standards might be able to achieve more rapid change

2

Efficient cement use and substitute building materials

- Top down estimate: 20%-35%
 - Based on 40 €/t CO2 carbon price ~ 50% cement price increase
 - Price elasticity -0,5 to -1 : Cour & Møllgaard (2002) -0.3; Roller & Steen (2006) -0.5 – 1.5; Jans & Rosenbaum (1997) -0.8; Ryan (2005) -3
- Bottom up illustration of opportunities

| | Civil engineering 22%* | Residential buildings 45% | Commercial buildings 32% |
|---------------------|-----------------------------|------------------------------|---|
| Chemical resistance | | | |
| Tension absorption | Quality and tailored cement | Wood concrete composites | Efficient planning e.g. foundation |
| Pressure absorption | | Asphalt | Wood frames |
| Durability | | | Efficient implementation e.g. no filing |
| Fire resistance | | | |
| Acoustic insulation | | | |
| Thermal mass | | Earth | Insulants |

*Turnover shares based on European Cement Association

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Development of alternatives to cement

- Cement companies are moving cautiously on low-carbon cement options

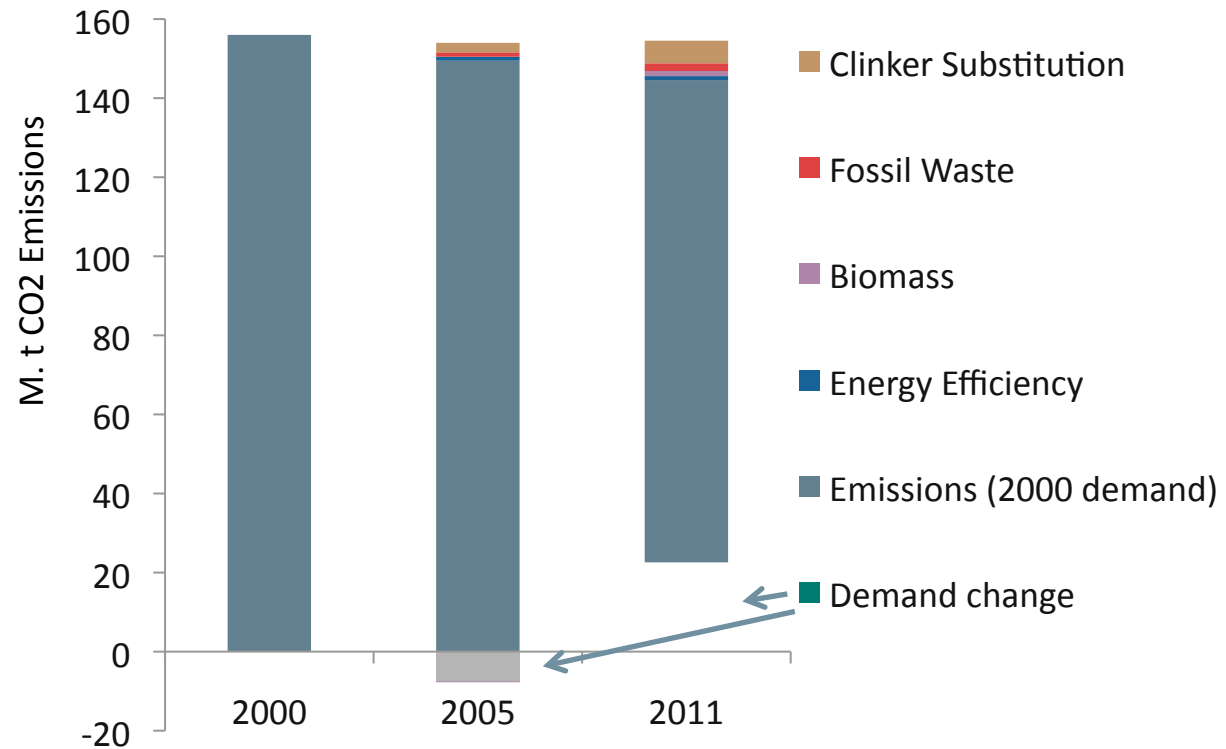
| New production techniques | Magnesium silicates rather than limestone | Calcium sulfo-aluminate belite binders | Dolomite rock | Geopolymer | Sialites | Belite-Calcium sulfoaluminate |
|---------------------------|---|--|---------------|------------|----------|-------------------------------|
| Celitement (Schwenk/KIT) | Novacem (UK) Calix TecEco | Calera | | | | |

Challenge:

- Customers are conservative and market does not demand alternatives
- Each alternative to cement will only meet some characteristics of cement
- Do incumbent companies anticipate market opportunity or competition?

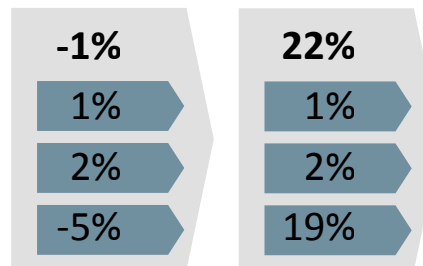
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Progress on emission reductions in cement sector



Emission reduction

- Reductions at clinker production
- Substitution of clinker
- Change of demand



3

Summary: Policy requirements emerging from analysis

| | | Progress 2005-2011 | Secure robust carbon | Reduce distortions | Turn opportunity | Reflect carbon cost in | Innovation support | Removing regulatory | Savings potential |
|--------------------------|-------------------------------|--------------------|----------------------|--------------------|------------------|------------------------|--------------------|---------------------|-------------------|
| Reduce thermal emissions | Waste incineration | 1% | X | | | | | X | < 10% |
| | Biomass | 1% | X | | | | | X | < 10% |
| | Asset rationalization | - | | X | | | | | < 10% |
| | Efficiency investment | 0% | X | X | X | | | | < 10% |
| | Carbon capture & storage | 0% | X | X | | | X | X | > 10% |
| Reduce clinker use | Clinker replacement | 2% | X | | | X | | X | > 10% |
| | New cement types | 0% | X | | | X | X | X | > 10% |
| | Efficient use and Substitutes | 0% | X | | | X | X | X | > 10% |

* Not explored in study

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Options to ensure effective carbon price in presence of leakage concerns

| Performance of policy options compared to today (+ improvement - inferior) | Reduce distortions from free allocation | Turn opportunity costs in real costs | Reflect carbon price in product price |
|--|---|--------------------------------------|---------------------------------------|
| Benchmark allocation linked to activity level | | | |
| Output based allocation (with fixed cap) | + | | - |
| Output based alloc. & inclusion of consumption | + | + | + |
| Auction and border leveling | + | + | + |
| Auction and converging carbon price levels | + | + | + |

→ Current situation

→ Lags incentive for efficient use and substitution

→ New option to consider

→ Difficult politics

→ Desired future

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Creating enabling environment

- Norms and standards need adjustment to allow for changes in clinker content, efficient use, alternative building materials
- Investment in innovative techniques and products depends on confidence that adjustment will be possible
- Carbon price makes adjustment economically viable
- Further work required to understand specific adjustments and appropriate process

- ETS created visibility for emission targets & captured management attention
- Carbon price essential for portfolio of mitigation options, ETS needed, but it needs reform to support investments and unlock more mitigation options
 - Strength of cap / price
 - Allowance allocation provision erode incentives for mitigation action
 - Opportunity cost often insufficient for corporate choices
 - Insufficient confidence that carbon price in cement price
- Complementing need for innovation support (funding and regulation)